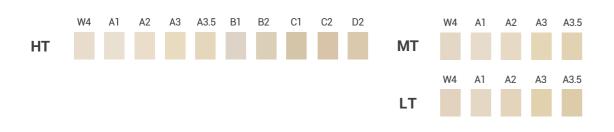
Amber[®] LiSi-POZ

All Ceramic Materials for All-Ceramic Restorations

Product Line-up

Amber®	LiSi-POZ	Dimensions (mm)	pcs / Pack		
	R10	Ø12.7 × 10T	5 Ingots		
	R15	Ø12.7 × 15T	3 Ingots		
	R20	Ø12.7 × 20T	3 Ingots		

Available Shades



Indications with zirconia frameworks

Crowns

- 3-unit anterior and posterior bridges
- Long-span and curved bridges

- Cantilever bridges
- Maryland bridges
- Implant supported crowns and bridges

Pressing Schedules

	Translucency	Size	Shade	Investment Ring	Start Temp.	Heating Rate	Max Temp.	Holding Time	Vacuum On	Vacuum Off
Amber LiSi-POZ	HT	R10 / R15	W4, A1, A2, A3, A3.5	Small (100g)	700℃	45℃/min	915°C	15 Min	- 700°C	915°C
	LT	107103								
	HT	R20		Large (200g)				30 Min		
	LT	R2U								

* Note : 1. There may be a difference between the displayed temperature and the real temperature of each furnace. When you use the Amber ingots, please verify the above standard schedue is suitable for your press furnace. If it is not, please try to find the optimum temperature through

the following process.

1) If there are some traces of tiny bubble on the surface of the restoration \Rightarrow Please reduce the maximum temperature by 5~10°C or holding time and try pressing again.

2) If the marginal area of the restoration is not formed completely ⇒ Please increase the maximum temperature by 5~10°C or holding time and try pressing again.

HASS Corporation

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Lithium Disilicate-Based Press on Zirconia **Amber**[®] LiSi-POZ

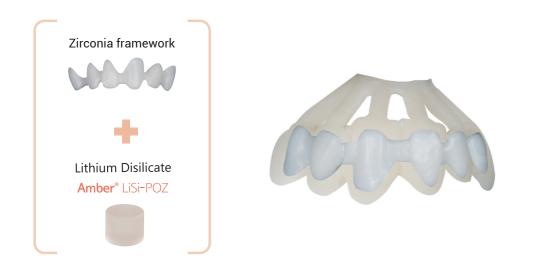




Human-Aid System Supplier

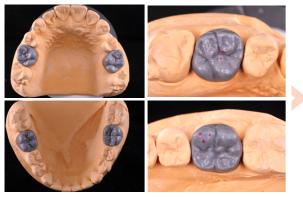
Most Innovative and Exciting

Opening Up New Era of Dental Restorations



Procedures Cases of Amber LiSi-POZ for proper occlusion of the molar region.

1. Wax-up



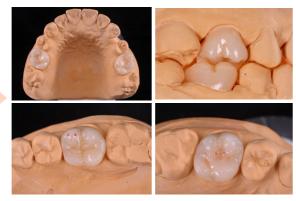
2. Occlusal contact verification.



3. Pressing



4. Staining and glazing

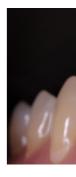


Restoration courtesy of CDT. Won Pil Jang

Easy Aesthetics & Superior Strength

More Lifelike

Amber[®] LiSi-POZ veneering has similar translucency to the enamel layer of natural teeth and the translucency of Zirconia framework is similar to that of dentin of natural teeth. The high asthetics of Amber[®] LiSi-POZ enables it to replace a damaged natural teeth perfectly.

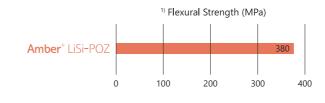


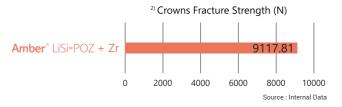
Superior Strength

The tensile bond strength between Zirconia framework and Amber® LiSi-POZ is over 45 MPa after pressing.

Microtensile Bond Strength **45 MPa**

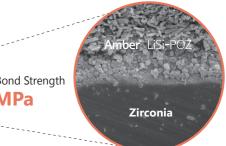
Amber® LiSi-POZ offers three times higher flexural strength than conventional veneering materials for Zirconia. After pressing the flexural strength is over 380 MPa.







Restoration courtesy of Dr. Hee-kyong Lee



The fatigue fracture strength of restorations made from Zirconia framework and Amber® LiSi-POZ is as high as monolithic zirconia crown.



Restoration courtesy of CDT. Won Pil Jang and Dr. Hee-kyong Lee